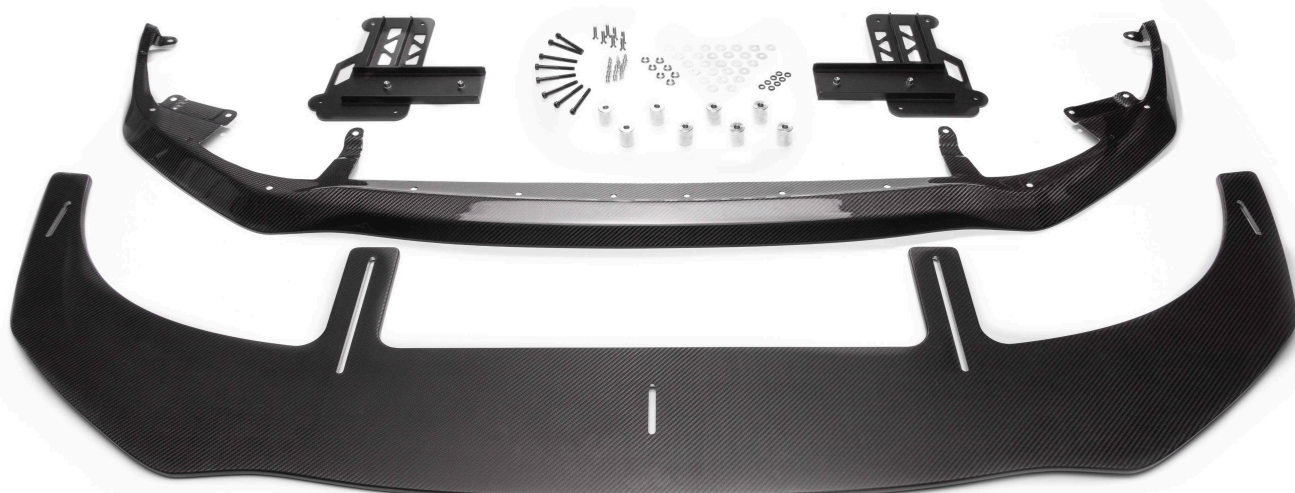









# SPEED Chassis Mounted Splitter






## Installation instructions



## Scope of delivery

	<i>Item number</i>	<i>Quantity</i>	<i>Designation</i>
	15359	1	<i>Toyota Yaris GR splitter board</i>
	15360	1	<i>Lip Toyota Yaris GR</i>
	15279	1	<i>Splitter holder Toyota Yaris GR L</i>
	15280	1	<i>Splitter holder Toyota Yaris GR R</i>
	15364	7	<i>Countersunk screws M6x25 mm</i>
	15362	7	<i>M6 rosette washer</i>
	13302	14	<i>Hexagon head sheet metal screws 5.5x13 mm DIN 7976</i>

## Scope of delivery

	<i>Item number</i>	<i>Quantity</i>	<i>Designation</i>
	13480	1	Hexagon head sheet metal screws 5.5x22 mm DIN 7976
	14052	27	Washers 1.25 mm 6.4 x 20
	15363	8	Spacer sleeve 9 x 24 x 30
	14270	8	hexagon socket screw M6
	13265	8	Washer M6

# The installation

1. Remove the underbody paneling

→ important, the OEM screws are reused, so please keep them

2. fasten the splitter holder at the position shown on the left and right side

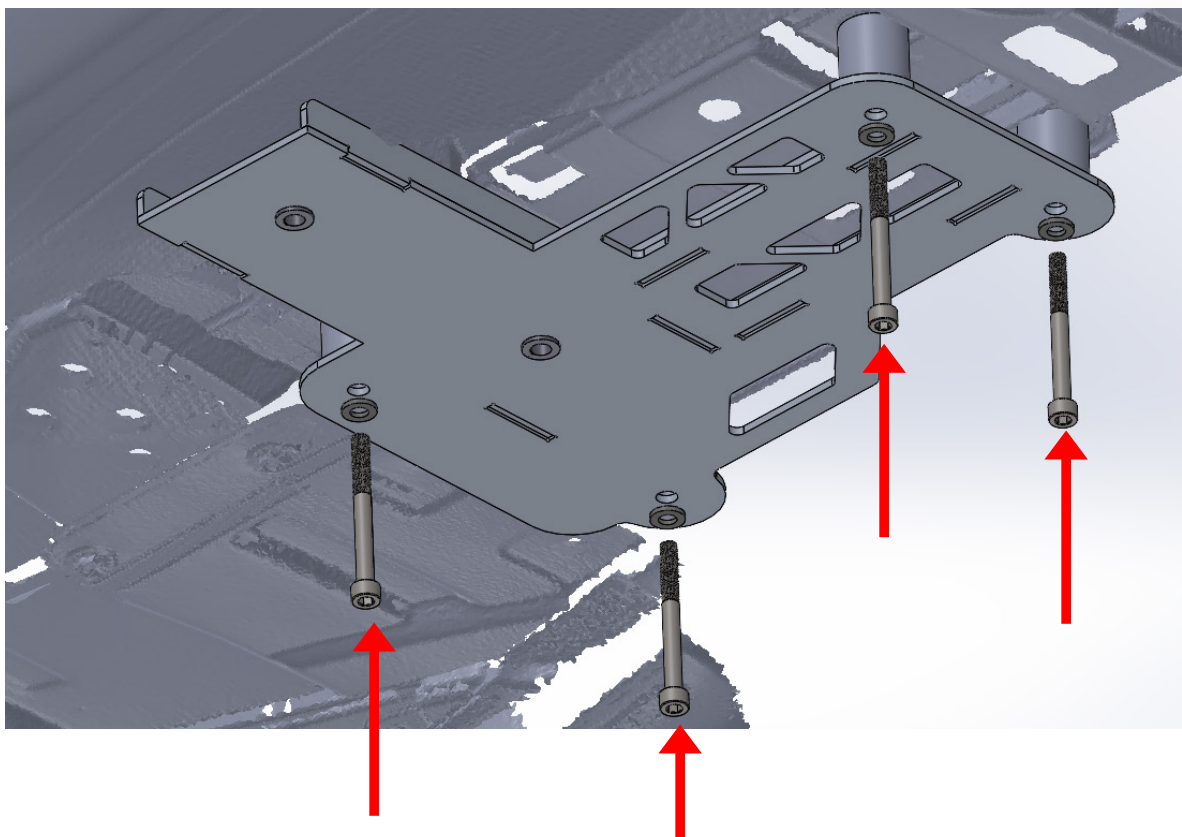
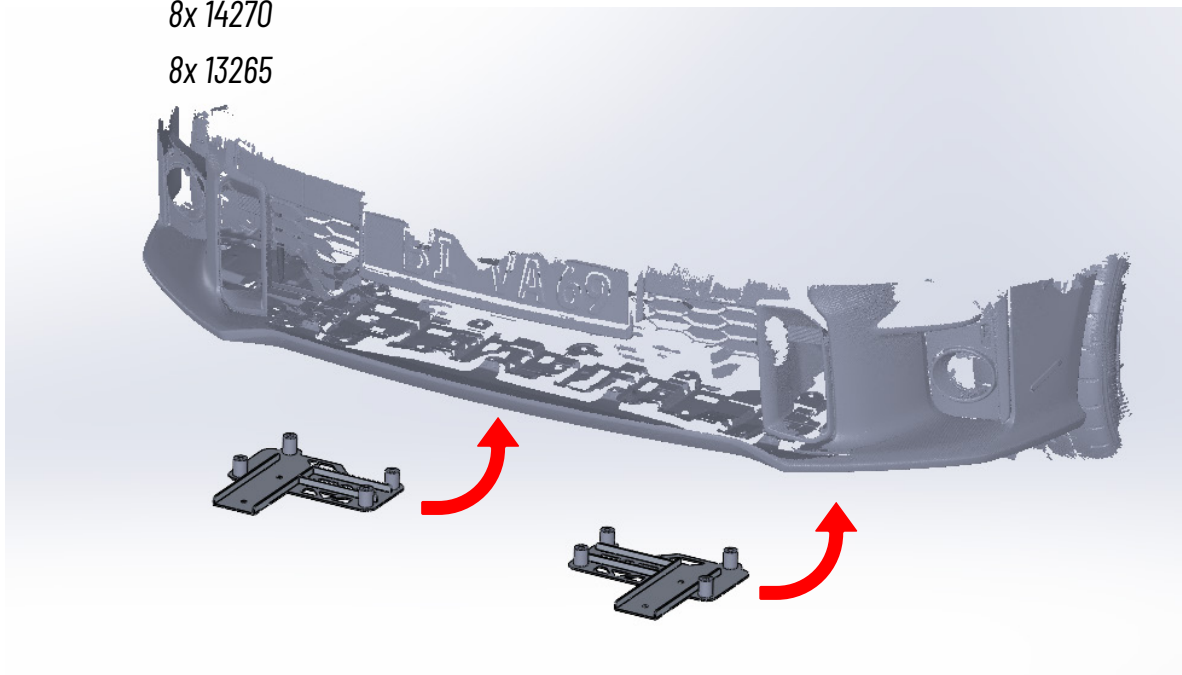
requires : 1x 15279

1x 15280

8x 15363

8x 14270

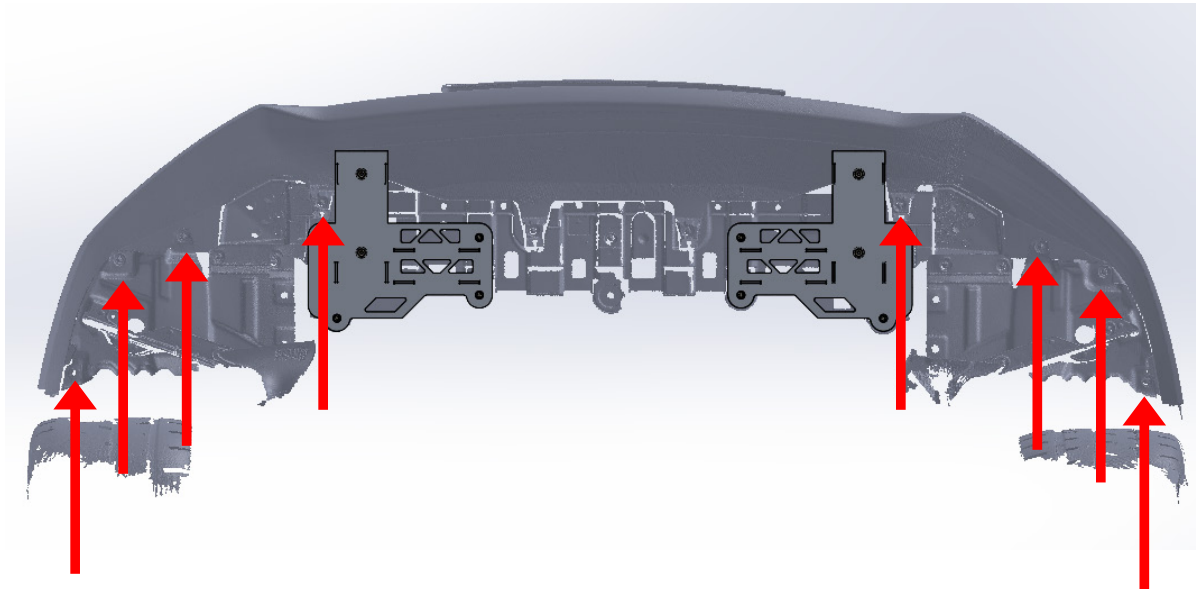
8x 13265





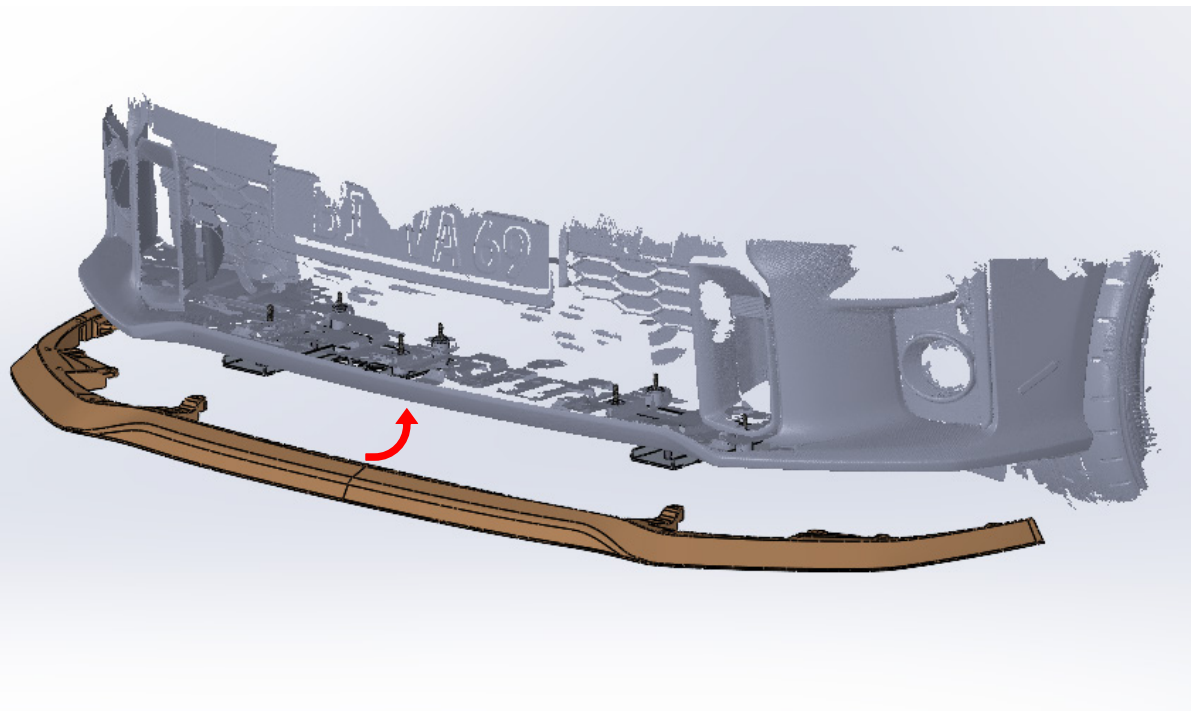
3. make cut-outs in the necessary places on the underbody protection

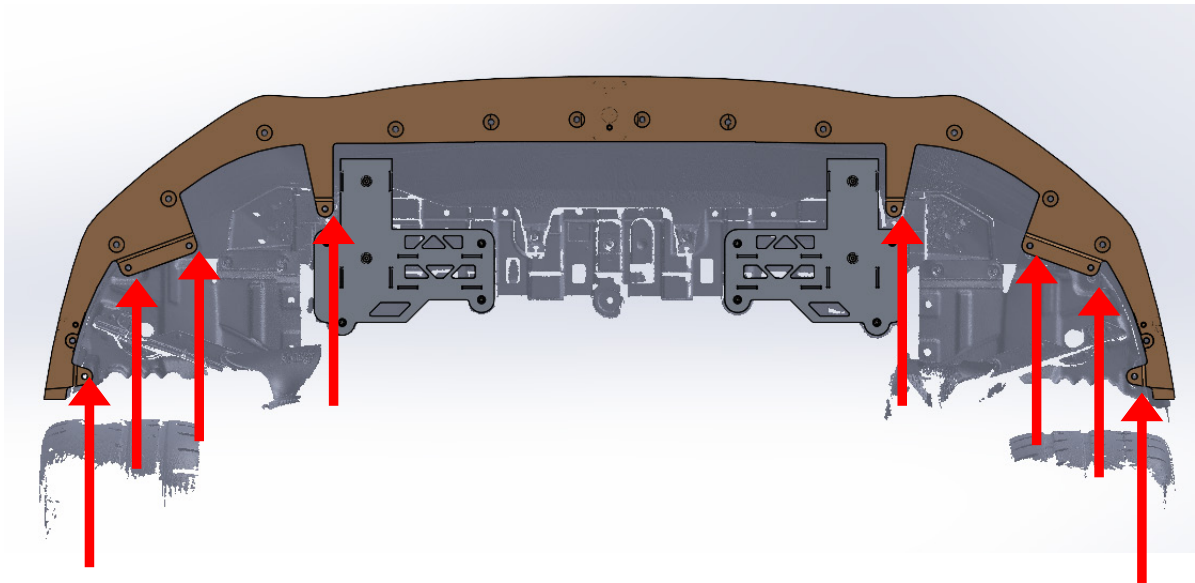
4. reattach the underbody protection, do not screw the marked areas until the lip has been fitted



5. put the carbon lip on the bumper and use the oem screws to attach it

requires : 1x 15360



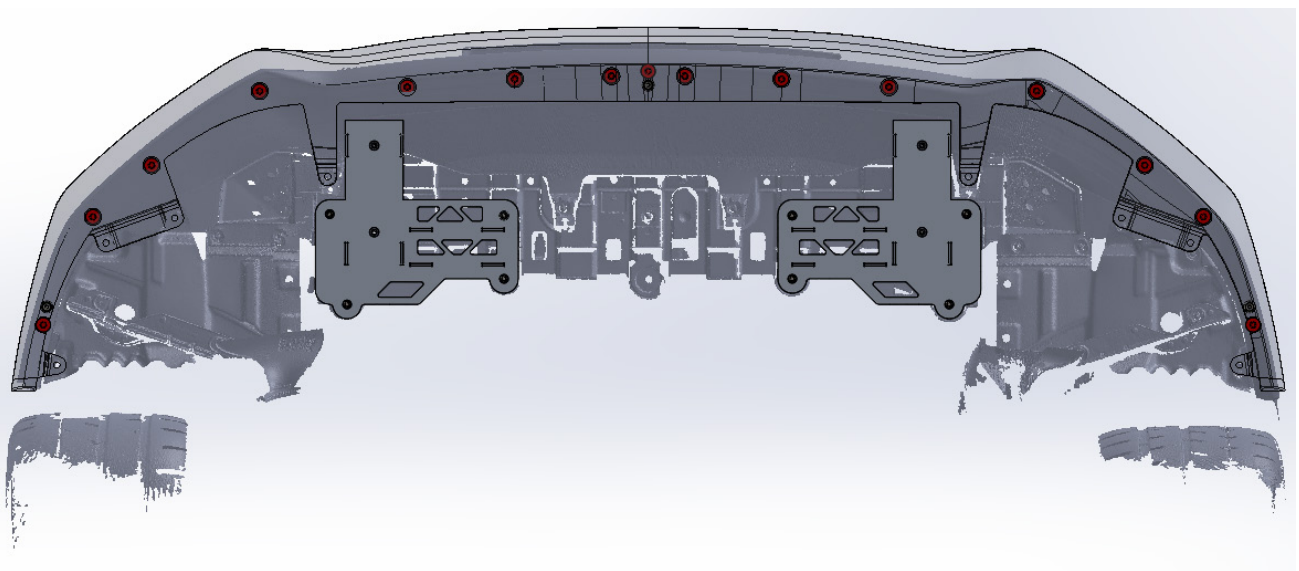


6. then additionally fix the lip with the red marked body screws

requires: 14x 13302

1x 13480

15x 14052

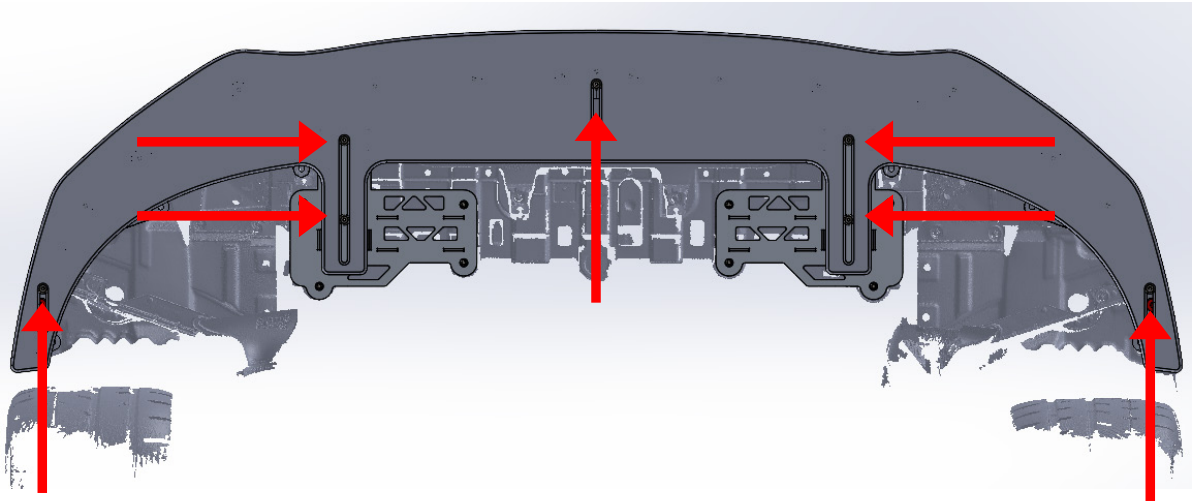


## 11. adjust and screw the splitter board

requires: 1x 15359

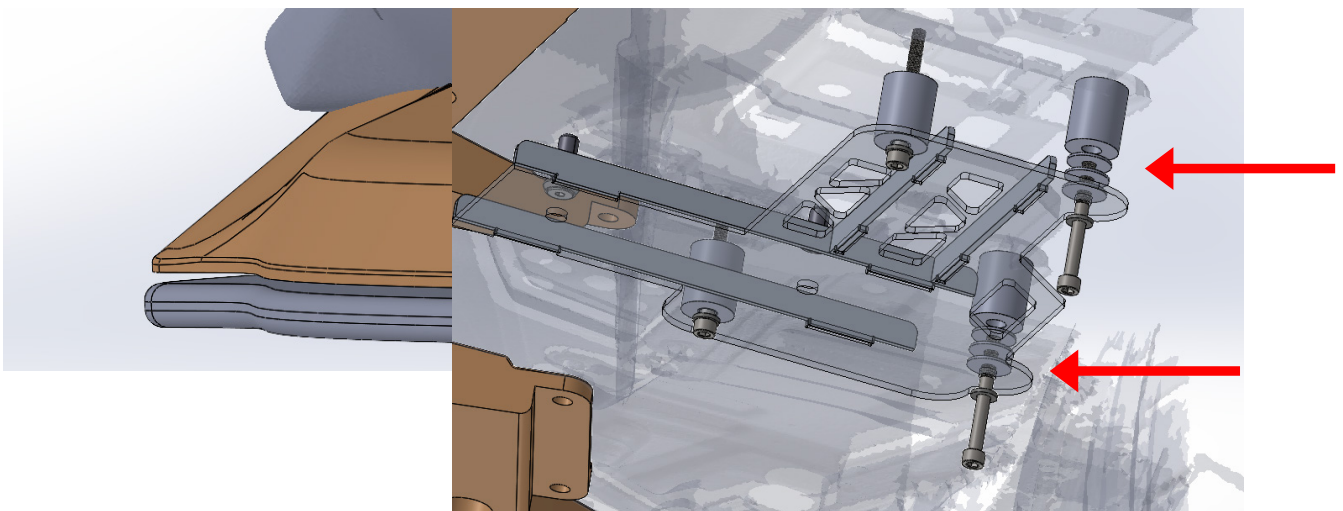
7x 15364

7x 15362



Due to tolerances, there may be a gap between the lip and the splitter board. To rectify this, the splitter board must be removed. After that remove the rear screws from the splitter holder and place the washers supplied between the spacer sleeve and splitter holder and tighten the screws again. Then assemble the splitter board. The gap is now removed

requires: 14052





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